

**Work Order ID 55830**

February 3, 2010 8:22:54 AM

Page 1

Item ID: D3926-3

Accept

Revision ID:

Item Name: Wedge

Start Date: 2/03/10 Start Qty: 1.00

Required Date: 2/05/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3926

Rev A

100

0.00



Waterjet

FLOW CNC Waterjet

**Memo**

1-Cut as per Dwg D3926

Dwg Rev: AProg Rev: A

2-Deburr if necessary

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

**Memo**

0.00



Setup Start



Stop



Cust Item ID:

Customer:



MAY NOT PULL

B10-2-3

G510/02/03 (2)

B10-2-3

# Work Order ID 55830

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Item ID: D3926-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Wedge

Start Date: 2/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

⇒ 5.06263



QC

Memo

0.00

(42)

Quality Control

130

QC8- Inspect parts - second check

0.00



Small Fab

Memo

0.00

Small Fab

1- Deburr if necessary

2/14/10

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

# Work Order ID 55830

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Item ID: D3926-3

Accept



Setup Start



Revision ID:

Item Name: Wedge

Stop



Start Date: 2/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

Identify as per dwg & Stock Location:

*HA*

0.00



Packaging

Memo

*gum*

0.00

Packaging

10-2-4

sl (24)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/09 *[Signature]*

ME

10-2-8

*DM06 Feb*

# Picklist Print

February 3, 2010 8:22:53 AM

Page 1

Work Order ID: 55830



Parent Item: D3926-3



Parent Item Name: Wedge

Start Date: 2/03/10

Required Date: 2/05/10

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	187.8905	0.2551	.6		



UHMW 1" Black



EB 16-2-3

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

156.1428

112186

122.0164

113166

34.1264

Main Warehouse

ST

31.7477

111354

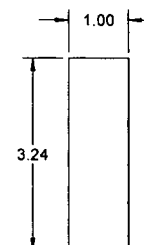
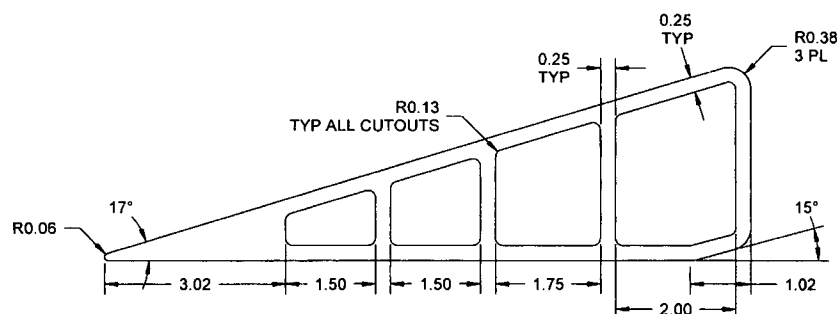
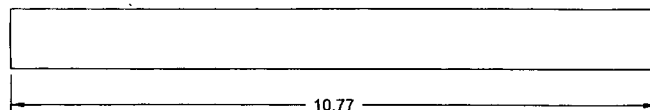
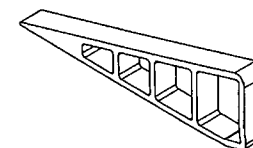
31.7477

108013

108013

②





*WLO 55830*

# **D3926-3 WEDGE**

**RELEASED**  
9/16/17

## **NOTES:**

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

DESIGN	<i>AS</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D3926	SHEET 2 OF 2
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	WEDGE	NTS
DATE	09.07.23	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	